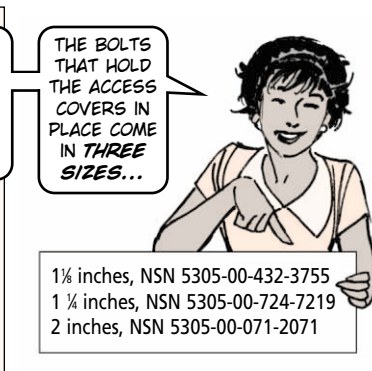
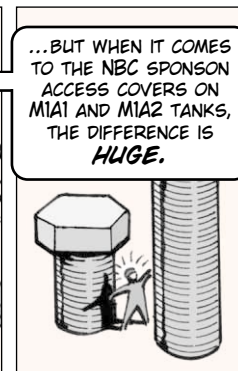
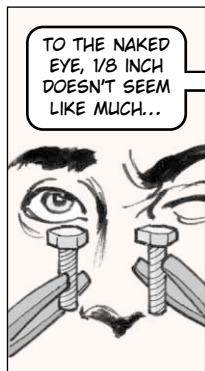
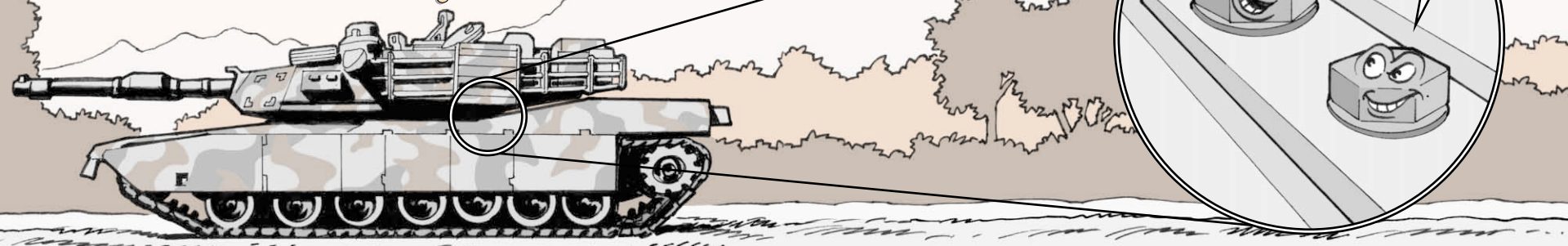


# Use Right Bolts to Measure Up



PUT THE **RIGHT BOLT** IN THE **RIGHT HOLE** AND YOU'RE GOOD TO GO. MIX UP THE 1 1/4-IN BOLTS WITH THE 1 1/8-IN BOLTS, THOUGH, AND YOU COULD END UP WITH A HOLE PUNCHED IN THE NBC CONDENSER. THAT PUTS THE NBC SYSTEM OUT OF ORDER AND MAKES YOUR TANK NMC.

THE 2-IN BOLTS AREN'T A PROBLEM BECAUSE THEY ARE 1/2 INCH WIDE AND WON'T FIT IN THE 5/8-IN DIAMETER HOLES.



★ THE 1 1/8-IN BOLTS GO IN THE FOUR INBOARD HOLES ON THE TWO SMALLER PLATES. MAKE SURE YOU INCLUDE A **FLAT WASHER**, NSN 5310-01-379-9615, TO HELP HOLD THE BOLT IN PLACE AND TORQUE THE BOLT TO 100-105 LB-FT.

★ THE 1 1/4-IN BOLTS GO IN THE RETAINING PLATES THAT JOIN EACH OF THE COVERS TOGETHER. **DO NOT** ADD A WASHER TO THESE BOLTS. TORQUE 'EM TO 100-105 LB-FT.

★ ALL OF THE OUTBOARD HOLES AND THE TWO INBOARD HOLES ON THE LARGE PLATE TAKE **2-IN BOLTS**, NSN 5305-00-071-2071, WITH **WASHER**, NSN 5310-01-379-9615. TORQUE THESE BOLTS TO 75-80 LB-FT.

**INBOARD SIDE**

- 2-inch bolt
- 1 1/8-inch bolt
- 1 1/4-inch bolt

WHEN REMOVING THE ACCESS COVERS, YOU CAN SAVE YOURSELF A BIG HEADACHE BY MARKING EACH BOLT AND THE HOLE IT GOES INTO WITH A DAB OF COLORED PAINT. USE A DIFFERENT COLOR FOR EACH SIZE BOLT.

YOU CAN ALSO TRY **TAGGING** THE HARDWARE AS YOU TAKE IT OFF. NSN 9905-00-537-8955 GETS **50 REUSABLE WIRE TAGS**.

**EXTRA NOTE**

WHEN LIFTING THE ACCESS COVERS, GO EASY. FORCING THE COVERS WILL BREAK THE LOCATOR CLAMP SCREWS. THEN, THE ENTIRE TURRET HAS TO BE REMOVED IN ORDER TO REPLACE THE SCREWS.